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C20-K
Job Sheet 182831



Part No: C20-K

Job Qty: 1 ea

Part Name: Keeperless Conversion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/5/18

Created By: Jean-Luc Menard

Type: Stock

Description:

Note: DWG C20-K REV.1 IPP REV:A 18.09.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		9/5/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		9/5/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs		9/5/18	0.00	0.00	QC5		
130	Packaging	1 pcs		9/5/18	0.00	0.00	Packaging3-2		
140	QC21-SA	1 Ea		9/5/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - ASSEMBLE AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C20-OH	C-Series Remote Hook 20,000 lb Lift Capacity	1 Ea (1 ea)	100-Start up Operation	S069181

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C20	1	1	0

Part Specifications



Container No: S108163



Part: C20-K
Job No: 182831
Serial No/Batch: S108163

Revision: 1
Inspector:
Exp Date:
Instructions:

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'18 11:12 AM dart.menard.jean-luc

Date: 09/05/18



Remote Cargo Hook Test Form

C20-K

Work Order 182831

Customer _____

Serial Number S108163

Date 2018/09/05

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	50,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	PASS
10	10,000	Electircal, 25 volts	No "hang ups" permitted	N/A	PASS
2	20,000	Electircal, 22 volts	Current shall not exceed 12.4A	1.5 Amp.	PASS
2	15,000	Electircal, 22 volts	Current shall not exceed 12.4A	1.5 Amp.	PASS
2	10,000	Electircal, 22 volts	Current shall not exceed 12.4A	1.5 Amp.	PASS
2	5,000	Electircal, 22 volts	Current shall not exceed 12.4A	1.5 Amp.	PASS
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	1.5 Amp.	PASS
1	20,000	Electircal, 20 volts	Current shall not exceed 11.3A	2.0 Amp.	PASS
1	20,000	Electircal, 28 volts	Current shall not exceed 15.8A	1.5 Amp.	PASS
1	20,000	Manual		N/A	PASS
1	20,000	Impact Test	Impact shackle 10 times, shall not release	N/A	PASS
1	N/A	Solenoid Ohms	Shall not exceed 1.8-2.3 Ohms	1.8 Ω	PASS
1	N/A	Electircal Continuity	Across both wires	N/A	PASS

* LOW AMPERAGE READINGS, RESULTING OF A CUSTOM WIRING (MICRO SWITCH)

Test Conducted By: ALAIN PATRY

Technician

Submit

Signature:
QC 5 Small FAB / QA